

Date: Wednesday, 5/23/2007 3:25:24 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLATE
Job Number	: 32480		
Estimate Number	: 11412		
P.O. Number	: <i>N/A</i>	Part Number	: D34581
This Issue	: 5/23/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D3458 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 31073	Material	: <i>N/A</i>
Written By	:	Due Date	: 6/2/2007
Checked & Approved By	: <i>07.05.24</i>	Qty:	40 Um: Each
Comment	: est. REV. A 05.12.13 NEW ISSUE EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.7437 f(s)/Unit Total : 29.7486 f(s)  
 ALUMINUM 6061-T6 Bar .188" x 4.0"  
 Batch: *H104641*

*SAD 07/04/11*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET  
 1-Cut as per Dwg D3458  
 Dwg Rev: *A*  
 Prog Rev: *A*

*SAD 07/06/11*

2-Debur if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*SAD 07/06/11*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*2 AUG 12 (41) counted*

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
 Debur parts per dwg D3458

*ml 07/06/11**(X 41)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/06/20  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 32480

Part Number: D34581

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



(outlet)

Comment: INSPECT WORK TO CURRENT STEP

2/5/07/21 (41)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: DAVIS

10/7/02 (41)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(41)

Comment: FINAL INSPECTION/W/O RELEASE

10/7/02

Job Completion



10/7/02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

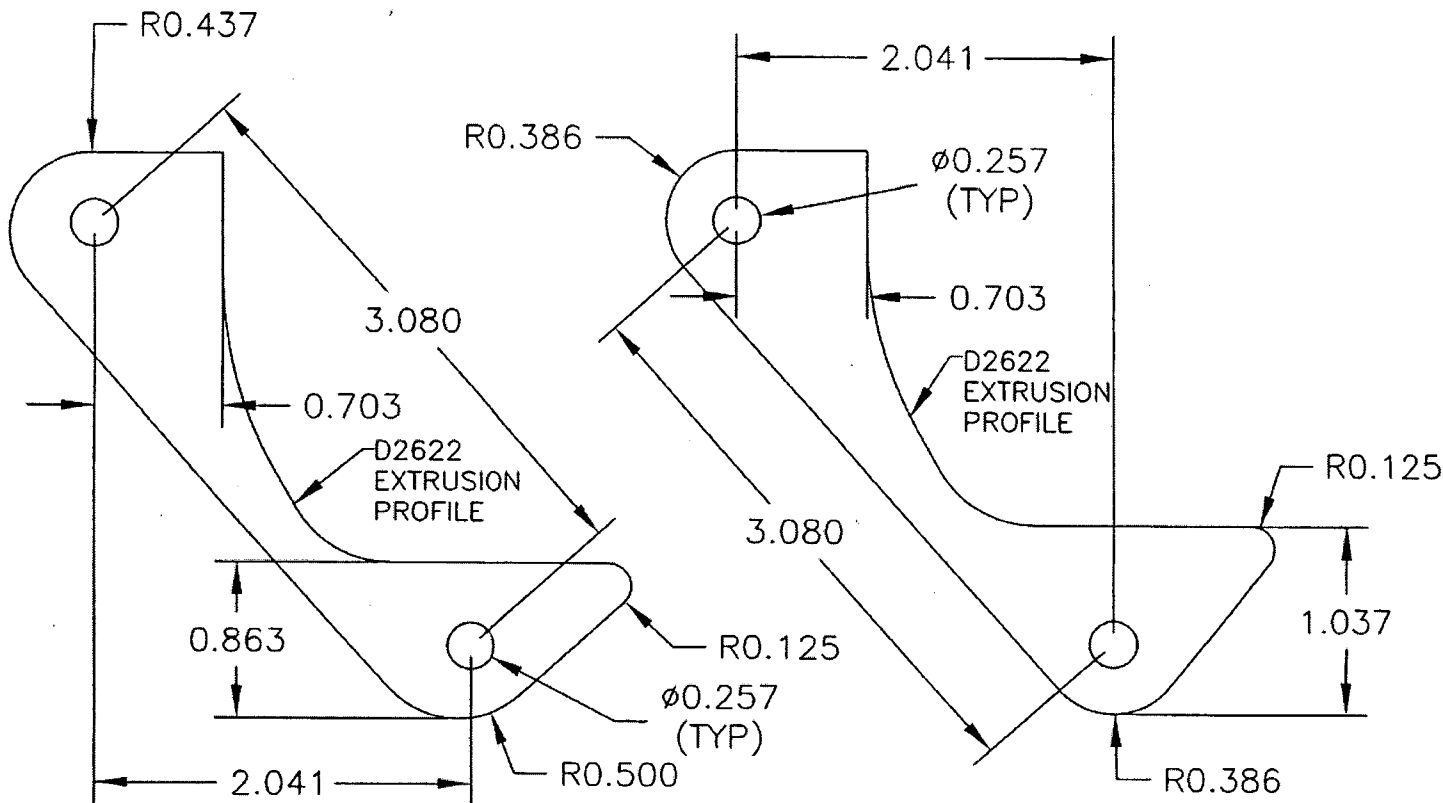
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
94	94	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
05.09.23	05.09.23	D3458	SHEET 1 OF 1
DATE	TITLE	STEP MOUNTING PLATE	SCALE
05.09.23	05.09.23	NEW ISSUE	1:1



D3458-3 STEP MOUNTING PLATE

NO. 32180  
WORK ORDER  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
ENGINEERING  
CONTROLLED COPY  
RETURN TO  
STEP COPY  
STEP MOUNTING PLATE

D3458-1 STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK  
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED  
05-11-14